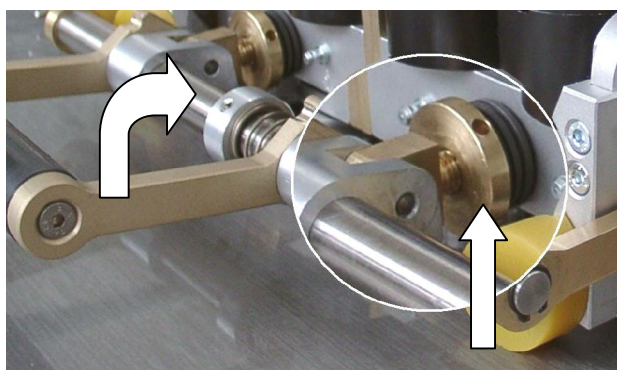
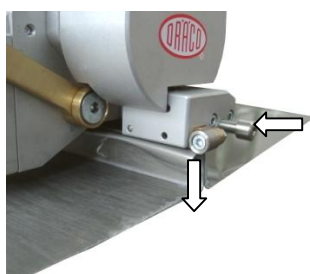


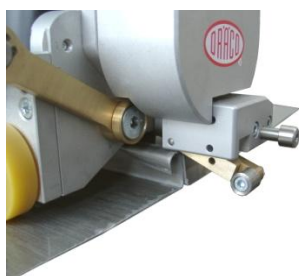
K9-1 with dual-safety switch K9-1-DF



- variable pressure adjustment K9-ASS to achieve an optimum closed seam
- locking handle moveable, down or up away from obstructions as windows, chimneys,



the patented DUAL-Safety-Switch K9-1-DF, stops the K9-1 automatically at the end of a seam, wall or obstruction



Technical improvements can be changed without prior notice

## Automatic Power Seamer K9-1 including metal-case Profile Heights 25 mm - 60 mm (1" – 2 1/3")

Power Seamer K9-1-WAD is a new combination of DRACO patented functions all together. New is the variable speed control to close panels in summer or in winter time (ideal in combination with the Winter Set, especially at low outside temperatures). The K9-1 can be used for forward and reverse operation, in combination with the dual safety switch, which stops the machine automatically, at the end of the panel or against an obstruction. SAFETY FIRST ON SITE IS OUR ENDEAVOUR. A remote control for forward and reverse is available, to close panels at the façade or wall as an optimal extra.

	Art. No.:	115 or 230 V / 1150 W	kg ±
<b>K9-1</b>	91560-1	230 Volt double lock	21
<b>K9-1</b>	91561-1	115 Volt double lock	21
<b>K9-1-WAD</b>	91565-1	230 Volt compl.version*	22
<b>K9-1-WAD</b>	91566-1	115 Volt compl.version*	22

\* including set of forming rolls f. single seam K9-1-WR, set of cutting rolls K9-1-AR, dual-safety-switch K9-1-DF, variable pressure adjustment K9-1-ASS, variable speed control. See options on page 36 also.

- for double lock seaming in one pass
- two additional rolls K9-1-WR for single lock seaming
- sheet metal, aluminium, copper, zinc weathered or coated up to 0,8 mm; stainless steel up to 0,5 mm
- clean transition at cross seams by using variable pressure adjustment K9-1-ASS
- working speed 5,5 - 13 m/min. up the wall and on the roof
- maintenance-free, safe operation
- no damage to painted or coated sheets
- can be used or removed in the middle of a seam (preliminary hand-seaming required)
- accessory: dual safety switch for safe operation at the wall and roof. The Power Seamer stops automatically at the end of the seam, against a wall or obstruction
- barrel curved roofs can be seamed using single or double lock system to the minimum radius 1,2 m
- seam cutting can be accomplished by using cutting rolls K9-1-AR for roof and wall renovation and repairs

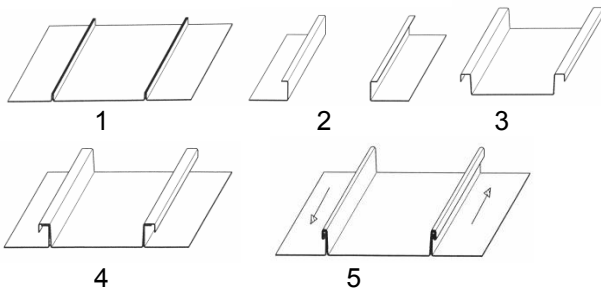
### Set of cutting rolls K9-1-AR



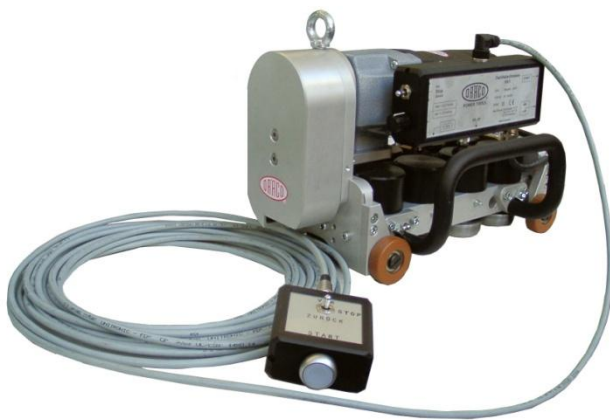
K9-1-AR Cutting rolls ideal for roof, wall and façade renovation or repair through wind or hail destruction. No damage to roof deck. Indispensable for fast and safe dismantling, of double lock and standing seam. Cutting speed 5 to 9 m/min.



Cutting the seam with the clips leaving an up stand of 8 mm (1). Dismantling of the panel from roof or wall without any difficulty. Advantage no burr and an up stand of 8 mm on both sides. Remaining 8 mm can be bend up 25 mm for the under cloak (2) Profiling a wider panel with the over cloak on both sides (3) fit the clips to the under cloak and lay wider panel on top of the under cloak (4). Close the seam both sides with the Power Seamer K9-1(5).



### REMOTE CONTROL (optional) K9-1-KF with forward and reverse operation.



Multifunctional by various accessories:		Art. No:
■ set of forming rolls f. single seam	<b>K9-1-WR</b>	<b>91620-1*</b>
■ set of cutting rolls	<b>K9-1-AR</b>	<b>BG91625-1*</b>
■ dual-safety-switch	<b>K9-1-DF</b>	<b>91605-1*</b>
■ variable pressure adjustment	<b>K9-1-ASS</b>	<b>91610-1*</b>
■ remote control	<b>K9-1-KF</b>	<b>91660-1</b>
■ winter set, heat control, 3000W, 650°C, 550l/min.	<b>K9-1-WS</b>	<b>91640-1</b>

\* included in complete set K9-1-WAD

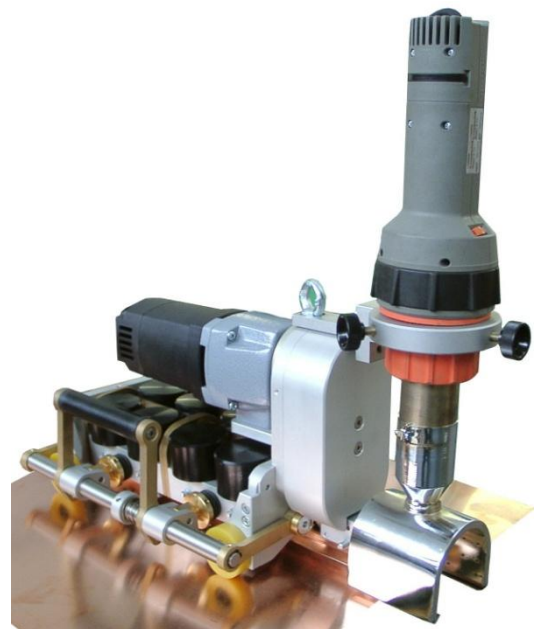
### Low temperatures

Material as zinc should not be processed under +10°C/+50°F. For trouble free seaming Winter Set K9-1-WS, attached to the Seamer using speed control in low working speed is ideal for best result in low temperatures.

Due to a low working speed and the winter set on high temperature ( 650°C / 1202°F ) it is possible to close seams professional in cold temperatures.

### K9-1 with Winterset K9-1-WS

With the help of the winter set, especially Zinc or all other materials can be seamed in cold temperatures.



K9-1 with Winterset K9-1-WS